Saint-Gobain Performance Plastics Pressure Guidelines and Flow Rates

Sani-Tech's Sani-Pro System Ratings based on 72° F / 22° C

SANI-PRO-T - POLYPROPYLENE							
SIZE		SANITARY FERRULE		S.I.B. FUSION			
INCHES	MM	PSI	BAR	PSI	BAR		
3/4"	(14.2mm)	150	10	150	10		
1*	(21.7mm)	125	8.75	150	10		
11//2	(34.4mm)	125	8.75	150	10		
2*	(47.1mm)	125	8.75	125	8.75		
21/1*	(59.8mm)	50	3.5	75	5.25		
3"	(72.5mm)	50	3.5	75	5.25		

SANI-PRO-K - KYNAR - PVDF							
SIZE		SANITARY FERRULE		S.I.B. FUSION			
INCHES	MM	PSI	BAR	PSI	BAR		
3/4"	(14.2mm)	230	16	230	16		
1"	(21.7mm)	150	10	230	16		
11//3"	(34.4mm)	150	10	230	16		
2*	(47.1mm)	150	10	230	16		
21/1:*	(59.8mm)	125	8.75	150	10		
3"	(72.5mm)	75	5.25	150	10		

TEMPERATURE CORRECTION FACTORS					
°F	°C	SANI-PRO-T	SANI-PRO-K		
100°F	38°C	.85	.90		
125°F	52°C	.65	.80		
175°F	80°C	NR	.60		